

# STEEL FRAME ORDER FORM

To complete form: Click shaded areas to type. Click box to tick and select required option. Provide all information as listed in relevant section.  
**This form is for ordering the Steel Frame ONLY. No doors will be ordered with this form.**

## IMPORTANT INFORMATION

**PLEASE ENSURE ALL MEASUREMENTS AND SPECIFICATIONS ARE ACCURATE, SITE MEASURED AND CHECKED BEFORE ORDERING.**  
**STEEL FRAMES ARE MADE TO ORDER AND CAN NOT BE ADJUSTED ON SITE**

### STANDARD SIZE REFERENCE GUIDE

#### REBATE DEPTH:

41mm (for 35-37mm thick doors)  
 45mm (for 40mm thick doors)  
 51mm (for 45-47mm thick doors)

Please note: Metal Cladding will increase door thickness

#### STOP HEIGHT:

Non Rated = 15mm  
 Fire Rated = 25mm

#### THROAT WIDTH:

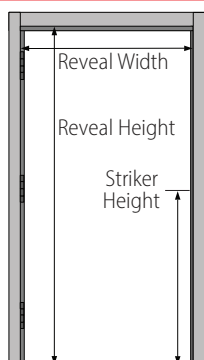
Made to Order

#### RETURN:

12mm Standard

#### ARCHITRAVE:

38mm Standard



#### REVEAL HEIGHT:

Total height inside the frame (including clearances)  
 Non Rated = Door Height + 25mm  
 Fire Rated = Door Height + 10mm

#### REVEAL WIDTH:

Total width between each jamb (where the door sits)  
 Non Rated = Door Width + 6mm  
 Fire Rated = Door Width + 4mm

#### HINGES:

Hinges are Zinc or Stainless Steel.  
 Number of hinges depend on Door Size & Fire Rating  
 Refer to Hinge section on page 2 for Fire Rated Door hinge requirements

#### DOOR THICKNESS:

Non Rated: 35mm to 50mm  
 Fire Rated: 35mm-37mm (Mini)  
 45mm-47mm (Maxi)

#### MINIMUM FRAME WIDTH:

suit 320mm wide doors (Non Rated)  
 suit 620mm wide doors (Fire Rated)

#### FIRE RATED FRAME REQUIREMENTS:

Look for the icon for available options.  
 Please refer to standard of compliance AS1905.1-2015  
 tested in accordance with AS1530.4-2014 for  
 back-filling of Fire-Rated Frames

## ENTER CUSTOMER DETAILS

<b>CUSTOMER</b> _____	<b>ORDER DATE</b> _____
<b>SITE ADDRESS</b> _____	<b>REFERENCE</b> _____
<b>SITE CONTACT</b> _____	<b>CONTACT PHONE</b> _____
<b>ORDERED BY</b> _____	<b>ORDER NUMBER</b> _____
<b>SIGNED &amp; APPROVED</b> _____	

## ENTER DOOR INFORMATION

Please enter ALL door information below.

<b>DOOR HEIGHT: (H)</b> _____ mm	<b>DOOR CONFIGURATION:</b>	<b>DOOR TYPE:</b>	<b>FIRE DOOR TAG REQUIRED?</b>
<b>DOOR WIDTH: (W)</b> _____ mm	<input type="checkbox"/> Single	<input type="checkbox"/> Non Rated	<input type="checkbox"/> Yes (Supplied Loose)
<b>DOOR THICKNESS:</b> _____ mm	<input type="checkbox"/> Double	<input type="checkbox"/> Fire Rated	<input type="checkbox"/> No

**WILL YOU BE ORDERING DOORS FROM HUME TO SUIT THIS FRAME?**  Yes  No (Doors will be ordered from different supplier)

PLEASE NOTE: We manufacture our Fire Rated Frames to suit the hinge positions required for HUME Fire Doors. If you are ordering doors from another supplier, our standard hinge placement may not match your requirements. Please refer to Hinge Section on the next page for more information.

## ENTER FRAME QUANTITY

Please enter the quantity of frames that are required. Please note: All door & frame requirements must be the same to order more than 1 frame on this form.

**FRAME QUANTITY:** \_\_\_\_\_ **FRAME LOCATION & REF:** (eg. Level3-D07) \_\_\_\_\_

## CHOOSE FRAME PROFILE

Please select the Frame Profile required

<p><b>DOUBLE REBATED PROFILE</b> </p>	<p><b>SINGLE REBATED PROFILE</b> </p>
<p><b>PARTITION PROFILE</b> </p>	<p><b>NEW GENERATION PROFILE</b> </p>

## ENTER PROFILE MEASUREMENTS

Please provide all frame measurements below

**THROAT WIDTH:**

93mm  114mm  145mm

102mm  120mm  193mm

Other: \_\_\_\_\_ mm

**REBATE DEPTH:**

41mm (Mini)  15mm

45mm  25mm

51mm (Maxi)

**ARCHITRAVE:**

38mm (Standard)  12mm (standard)

Other: \_\_\_\_\_ mm  Other: \_\_\_\_\_ mm

**RETURN:**

10mm  13mm  Other: \_\_\_\_\_ mm

**WALL LINING THICKNESS:**  
 (For Partition & New Generation Profiles only)

10mm  13mm  Other: \_\_\_\_\_ mm

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## ENTER FRAME SPECIFICATIONS

Please enter ALL frame information below.

**REVEAL HEIGHT (H):** \_\_\_\_\_ mm

**REVEAL WIDTH (W):** \_\_\_\_\_ mm

### FRAME MATERIAL:

- Zinc  Stainless Steel (S/S)
- Galvanised

### FRAME NOMINAL THICKNESS:

- 1.1mm (Mini Only)  1.2mm (S/Steel Only)
- 1.4mm (Maxi)  1.6mm (S/Steel Only)

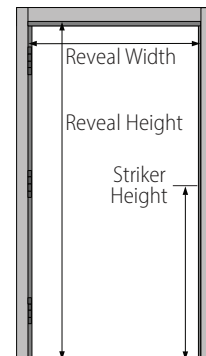
### FRAME FINISH:

- Knock Down (Zinc, Galvanised & 304 S/S)
- Assembled - Welded, Dressed & Primed (Zinc, Gal & 304 S/S)
- Assembled - Welded & Polished (316 S/S Only)

### STRIKER HEIGHT

- 1042mm (standard for non-rated)
- 1032mm (standard for fire-rated)

Please note: Universal striker plate standard



## CHOOSE FIXING METHOD

Please select the Frame Fixing method required. For more information on Fixing Methods, please refer to the Hume Commercial Catalogue.  
 Please refer to standard of compliance AS1905.1-2015 tested in accordance with AS1530.4-2014 when selecting Fixing Method for Fire-Rated Doorsets.

STUD CLIPS	TUBE FIX	TOP HAT FIXING	SCREW HOLES	WIRE TIES
Non-rated only 				
Please select Stud Clip Size: <input type="checkbox"/> 10mm <input type="checkbox"/> 16mm <input type="checkbox"/> 13mm <input type="checkbox"/> Other: _____ mm	Bolt & Anchor not included		Bolt & Anchor not included	

## ENTER WALL INFORMATION

Please provide all frame measurements below

### WALL TYPE:

- Brick  Block
- Precast  Stud
- Other: \_\_\_\_\_ mm

### WALL CONDITION:

- New
- Existing

## SELECT HANDING

Please select frame handing.

- Left Hand  Right Hand  Double
- 
- Plain (No Hinges or Hinge/Striker Prep)

## ENTER HINGE INFORMATION

Please enter ALL frame information below.

### HINGE MATERIAL

- Zinc
- Stainless Steel

### HINGE QUANTITY

- 3  5
- 4  Other: \_\_\_\_\_

### HINGE SIZE

- 100x75 (Non-Rated & Fire Rated doors up to 40mm thick)
- 100x100 (Maxi Fire Rated & Non-Rated over 44mm thick)

### IMPORTANT NOTE:

**Hume Fire Rated Doors are manufactured to standard of compliance AS1905.1-2015 tested in accordance with AS1530.4-2014**  
 Due to this, hinge positions for Mini Fire-Rated Doors are determined by the Door Size and can vary from hinge positions on different supplier doors/frames.  
 As standard, Hume Fire Rated Frames will be manufactured to suit the Hinge requirements for Hume Fire Doors.  
 IF YOU REQUIRE HINGES IN DIFFERENT POSITIONS DUE TO USING A DIFFERENT DOOR SUPPLIER - PLEASE CONTACT US  
 For more information on hinge positioning for both Mini and Maxi Fire-Rated Doors, please click here or scan the QR Code



## SEND COMPLETED FORM BACK TO HUME COMMERCIAL

Please ensure all areas of the form have been completed and checked then send back to Hume by email below:

**ATTENTION: SALES DEPARTMENT**

**EMAIL: [nswinfo@humecommercialdoors.com.au](mailto:nswinfo@humecommercialdoors.com.au)**

If you have any questions please contact the Sales Department on 02 4966 8880