



**STRAMIT<sup>®</sup>**  
**WALL**  
**SHEETING &**  
**CLADDING**  
SOUTHERN REGION

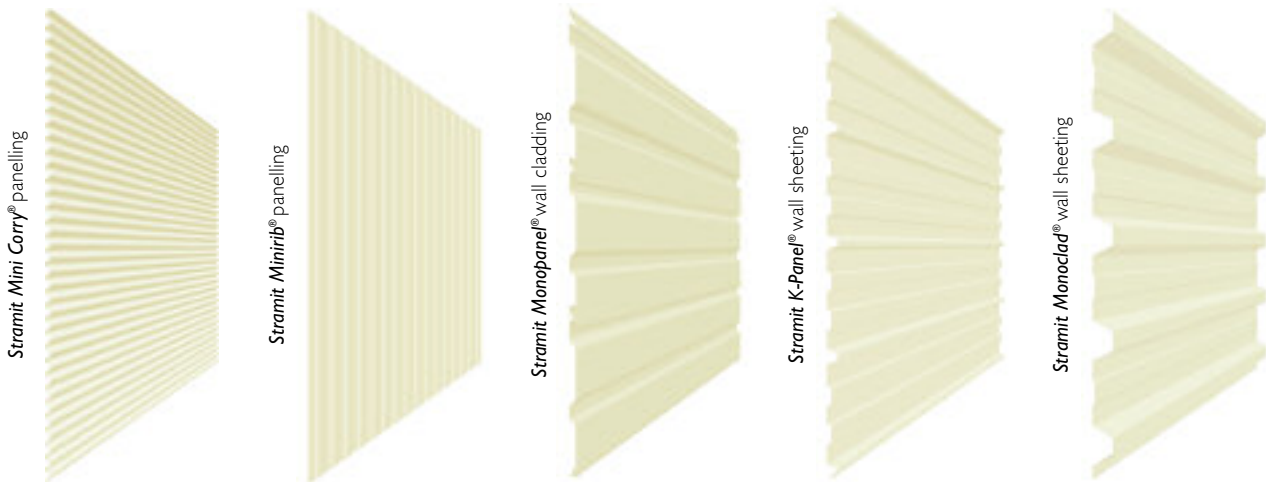
p r o d u c t   t e c h n i c a l   m a n u a l



# STRAMIT® WALL SHEETING & CLADDING

## SOUTHERN REGION

### Selection & Specification



#### General Applications

The visual appeal, strength, wide cover, light weight and weather resistance of **Stramit**® wall sheeting & cladding make it perfect for all commercial wall applications. Its excellent strength and ease of assembly allow for long, economical spans.

**Stramit**® wall sheeting & cladding may also be used for domestic applications.

**Stramit**® wall sheeting & cladding is only intended for use in commercial/industrial/residential roof or wall cladding applications. Do not use for any other purpose.

#### Materials

**Stramit**® wall sheeting & cladding is manufactured from G300 or hi-tensile G550 colour coated steel or zinc-aluminium alloy coated steel. Colour coated steels are in accordance with AS2728, and for the substrate with AS1397. Zinc-aluminium alloy coated AZ150 conforms with AS1397.

Stramit has a comprehensive range of colours available as standard. Ask your nearest Stramit location for colour availability.

#### Dedicated Walling Products

The following **Stramit**® wall sheeting & cladding is intended for use in walling applications:

- **Stramit Mini Corry**® panelling
- **Stramit Minirib**® panelling
- **Stramit Monopanel**® wall cladding
- **Stramit K-Panel**® wall sheeting
- 0.38mm bmt **Stramit Monoclad**® wall sheeting

Some profiles are also suitable for ceiling and soffit applications. Full details of these profiles are provided within this manual.

#### Roof and Wall Sheeting

Several Stramit profiles are intended for use as either roofing or walling. Maximum wall spans for the following sheeting profiles are given on page 5 of this manual:

- 0.42mm bmt **Stramit Monoclad**® sheeting
- 0.42mm bmt **Stramit Speed Deck Ultra**® decking
- 0.42mm bmt **Stramit Longspan**® sheeting
- 0.42mm bmt **Stramit Corrugated** sheeting

For comprehensive details of these products, including specifications, alternative thicknesses and fastening, refer to the product technical manual for each profile.

#### IMPORTANT NOTICE AND DISCLAIMER

The information contained within this brochure is intended for general use and information only. Before application in a particular situation, Stramit recommends that you obtain appropriate independent qualified expert advice confirming the suitability of product(s) and information in question for the application proposed. While Stramit accepts its legal obligations, be aware however that to the extent permitted by law, Stramit disclaims all liability (including liability for negligence) for all loss and damage resulting from the direct or indirect use, or reliance on, the information provided in this brochure.

## Adverse Conditions

**Stramit**® wall sheeting & cladding will give excellent durability in almost all locations. It is however important to choose the correct coating for each application environment as shown in the table below.

suitability of coating type	distance from marine environment		
	0-500m	501-1000m	>1km
ZINCALUME® steel	X	X	✓
COLORBOND® steel	X	X	✓
COLORBOND® Metallic steel	X	X	✓
COLORBOND® Ultra steel	X	✓	N/A
COLORBOND® Stainless steel	✓	N/A	N/A

The suitability and exposure table above is current at the time of publication and is a guideline only; conditions will vary from site to site.

Please check the Bluescope Technical Bulletin at [www.bluescopesteel.com.au](http://www.bluescopesteel.com.au) for the latest information and guidance on selection, maintenance and durability. If uncertain about the appropriate coating for a particular application, or if the product is to be used in environments affected by industrial emissions, fossil fuel combustion, animal farming, or has unwashed areas, please contact your nearest Stramit office for advice.

## Compatibility

All products need to be checked for both direct contact between materials, and where water runs from one material to another. The following guidelines generally avoid material incompatibility:

- For ZINCALUME® and COLORBOND® steel walls avoid copper, lead, green or treated timber, stainless steel and mortar or concrete.
- Contact Stramit for more detailed information.

## Further Information

As well as the standard range of Product Technical Manuals, Installation Leaflets, Case Studies and other promotional literature, Stramit has a series of Guides to aid design.

Please contact your nearest Stramit location for any of these guides, or other literature.

## Architectural Specification

It is important to ensure appropriate quality products are used in construction. One way to help ensure this is to use a comprehensive specification such as outlined below. Similar specifications for each **Stramit**® sheeting product can be found on the Stramit web site and can easily be downloaded onto your documentation.

The wall sheeting shall be [select one of the following profiles]:

- 0.42mm bmt G550 **Stramit Mini Corry**® panelling, in continuous lengths with sinusoidal ribs 6mm high, spaced at 25mm centres.  
or
- 0.42mm bmt G550 **Stramit Minirib**® panelling, in continuous lengths with trapezoidal ribs 4mm high, spaced at 50mm centres.  
or
- 0.48mm bmt G550 **Stramit Monopanel**® wall cladding, in continuous lengths with inverted ribs 12.5mm high.  
or
- 0.35 [or 0.42] mm bmt G550 **Stramit K-Panel**® wall sheeting, in continuous lengths with trapezoidal ribs 12mm high, spaced at 216mm centres.  
or
- 0.35mm bmt G550 [or 0.38mm bmt G300] **Stramit Monoclad**® wall sheeting, in continuous lengths with trapezoidal ribs 29mm high, spaced at 190mm centres.

Sheeting material shall be protected steel sheet to ASI397 with a minimum steel grade of G550 [or G300] and an AZ150 zinc-aluminium coating with [or without] an oven baked paint film of selected colour. The sheeting shall be fixed vertically [or horizontally or diagonally] to the girts or framing at every support and side lap fasteners installed at mid span, in accordance with the manufacturer's recommendations using fixing screws in accordance with Australian Standard AS3566 Class 3. Sheets shall be laid in such a manner that the approved side lap faces away from the direction of the most severe weather or is on the lowest edge. Flashings shall be supplied in compatible material with a minimum sheet cover of 150mm. All sheeting shall be fixed in a workman like manner, leaving the job clean and weathertight. Repair minor blemishes with touch-up paint supplied by the roof manufacturer. All debris (nuts, screws, cuttings, filings etc.) shall be cleaned off daily.

## STRAMIT® WALL SHEETING & CLADDING – FORM & FUNCTION SELECTION

	Stramit Mini Corry®	Stramit Minirib®	Stramit Monopanel®	Stramit K-Panel®	Stramit Monoclad®	Stramit Speed Deck Ultra®	Stramit Longspan®	Stramit Corrugated
vertical use	★★★★	★★★★	★★	★★★★	★★★★	★★★★	★★★★	★★★★
horizontal use	★★	★★	★★★★	★★	★★	★	★★	★★
internal use	★★★★	★★★★	★★	★★	★★	★★	★★	★★
external use	★	★★	★★★★	★★★★	★★★★	★★★★	★★★★	★★★★
clean appearance	★★★★	★★★★	★★★★	★★	★★	★★★★	★★	★★
fastener exposure	★★	★	★★★★	★★	★★	★★★★	★★	★★
ceiling/soffit use	★★★★	★★★★	★★	★★	★★	★	★★	★★
ease of fixing walls	★★	★★	★★★★	★★★★	★★★★	★★	★★★★	★★★★
spring curving	★★	★★★★	★	★★	★	★	★★	★★
wind resistance	★★	★★	★★	★★	★★★★	★★★★	★★★★	★★

### Maximum Sheet Length

Stramit are able to manufacture wall sheeting in lengths well in excess of that which is practical to install.

### Horizontal Applications

Designers should take into account the sheeting mass, method of fixing and the number of installers when nominating wall sheet length. As a guideline wall sheets should generally not exceed 6 metres unless special handling provisions have been made.

### Vertical Applications

The issue with vertical wall applications is getting the wall sheeting upright safely and without sustaining damage unless special mechanical handling provisions to support the sheet have been made. For manual lifting applications, provided care is taken it is practical to use **Stramit Mini Corry®** panelling and **Stramit Minirib®** panelling up to 3 metres high, **Stramit K-Panel®** wall sheeting up to 4 metres high and **Stramit Monoclad®** wall sheeting to 6 metres high.

## Spans

The spans shown below take account of wind resistance including local pressure zone effects. Pressures are based on AS4055 or ASI 170.2. Where the two standards differ, the worst case has been taken for each classification. Data should only be used for buildings 7m or less in height, 1000m<sup>2</sup> or less in area and unaffected by land topography.

## Testing

Stramit has in-house, purpose built, testing equipment used to design, develop and improve products for the Australian market. In addition many Stramit products are tested or witnessed by independent organisations. These include Cyclone Structural Testing Station and The University of Sydney.

This ongoing research and development activity ensures that Stramit remains at the forefront of innovation, design and consumer information.

### STRAMIT® WALL SHEETING & CLADDING – MAXIMUM SPAN CHART (mm)

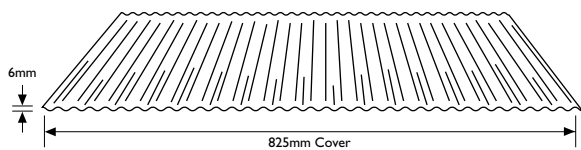
Wall cladding/sheeting	thickness bmt (mm)	fasteners per sheet at each support	walls					overhangs	
			pressure (kPa) service -ability	strength	double spans	equal spans	internal (end) span combination	free edge	stiffened edge
<b>N1 or Region A (sheltered suburban)</b>									
<i>Stramit Mini Corry</i> ®	0.42	7	0.61	1.04	1200	1200	1200 (1000)	100	100
<i>Stramit Mini Corry</i> ®	0.48	7	0.61	1.04	1300	1300	1300 (1050)	100	100
<i>Stramit Minirib</i> ®	0.42	4	0.61	1.04	1500	1500	1500 (1250)	100	100
<i>Stramit Monopanel</i> ®	0.48	1	0.61	1.04	3000	3000	3000 (2500)	100	200
<i>Stramit K-Panel</i> ®	0.35	4	0.61	1.04	1200	1250	1500 (1250)	100	100
<i>Stramit K-Panel</i> ®	0.42	4	0.61	1.04	1350	1450	1700 (1400)	100	100
<i>Stramit Monoclad</i> ®	0.38	4	0.61	1.04	2100	2100	2100 (1750)	100	300
<i>Stramit Monoclad</i> ®	0.42	4	0.61	1.04	2700	2850	3000 (2500)	150	400
<i>Stramit Speed Deck Ultra</i> ®	0.42	3 + clip	0.61	1.04	3000	2850	3000 (2500)	200	500
<i>Stramit Longspan</i> ®	0.42	3	0.61	1.04	2700	2700	3000 (2500)	200	500
<i>Stramit® Corrugated</i>	0.42	3	0.61	1.04	2050	2050	2650 (2200)	100	250
<b>N2 or Region B (sheltered suburban) and Region A (exposed suburban)</b>									
<i>Stramit Mini Corry</i> ®	0.42	7	0.61	1.49	1200	1200	1200 (1000)	100	100
<i>Stramit Mini Corry</i> ®	0.48	7	0.61	1.49	1300	1300	1300 (1050)	100	100
<i>Stramit Minirib</i> ®	0.42	4	0.61	1.49	1200	1200	1200 (1000)	100	100
<i>Stramit Monopanel</i> ®	0.48	1	0.61	1.49	2400	2400	2400 (2000)	100	200
<i>Stramit K-Panel</i> ®	0.35	4	0.61	1.49	1200	1250	1500 (1250)	100	100
<i>Stramit K-Panel</i> ®	0.42	4	0.61	1.49	1350	1450	1700 (1400)	100	100
<i>Stramit Monoclad</i> ®	0.38	4	0.61	1.49	2100	2100	2100 (1750)	100	300
<i>Stramit Monoclad</i> ®	0.42	4	0.61	1.49	2700	2850	3000 (2500)	150	400
<i>Stramit Speed Deck Ultra</i> ®	0.42	3 + clip	0.61	1.49	3000	2850	3000 (2500)	150	450
<i>Stramit Longspan</i> ®	0.42	3	0.61	1.49	2700	2700	3000 (2500)	150	450
<i>Stramit® Corrugated</i>	0.42	3	0.61	1.49	2050	2050	2650 (2200)	100	250
<b>N3 or Region A (rural) and Region B (exposed suburban)</b>									
<i>Stramit Mini Corry</i> ®	0.42	7	0.92	2.25	1100	1100	1100 (900)	100	100
<i>Stramit Mini Corry</i> ®	0.48	7	0.92	2.25	1100	1100	1100 (900)	100	100
<i>Stramit Minirib</i> ®	0.42	4	0.92	2.25	1000	1000	1000 (800)	100	100
<i>Stramit Monopanel</i> ®	0.48	1	0.92	2.25	1650	1650	1650 (1350)	100	100
<i>Stramit K-Panel</i> ®	0.35	4	0.92	2.25	1000	1050	1250 (1000)	100	100
<i>Stramit K-Panel</i> ®	0.42	4	0.92	2.25	1100	1200	1450 (1200)	100	100
<i>Stramit Monoclad</i> ®	0.38	4	0.92	2.25	2000	2000	2000 (1600)	100	200
<i>Stramit Monoclad</i> ®	0.42	4	0.92	2.25	2050	2200	2800 (2300)	100	300
<i>Stramit Speed Deck Ultra</i> ®	0.42	3 + clip	0.92	2.25	2600	2350	2900 (2400)	100	400
<i>Stramit Longspan</i> ®	0.42	3	0.92	2.25	2050	2050	2350 (1950)	100	400
<i>Stramit® Corrugated</i>	0.42	3	0.92	2.25	1600	1600	2150 (1750)	100	200

Tables are based on testing to ASI562 and AS4040 parts 0, 2 and 3. Internal spans must have both end spans 20% shorter.

For steel support members less than 1.5mm thick, check fastener capacity from screw supplier.

For more specific applications sheeting must be designed to the pressure limitations given in this or the product technical manual for each product.

# STRAMIT MINI CORRY® PANELLING



## Design

### Applications

**Stramit Mini Corry®** panelling is an aesthetically pleasing lining for walls, and in particular for internal feature wall areas. The subtle corrugations also lend themselves to soffit and some ceiling applications.

### Features

- 825mm Cover – to maximise efficiency and reduce costs.
- Easy Fixing – conventional through-fixed screws or pop rivets for quick installation and good appearance.
- Small Rib Size – small scale version of normal corrugated.
- New Roll Formed Profile – with consistent profile and longer lengths to enhance the appearance of any project.
- High Tensile Material – to improve handling and performance.
- New Architectural Features – curved and perforated acoustic products are also available.

### Material

**Stramit Mini Corry®** panelling is a cold roll formed steel product in G550 base material (550 MPa minimum yield stress) with a zinc-aluminium alloy (AZ150) coating in accordance with AS1397 and colour coating available in a range of colours.

### STRAMIT MINI CORRY® PANELLING – SHEETING MASS (kg/m<sup>2</sup> of wall area)

thickness BMT	ZINCALUME®	COLORBOND®
0.42mm	3.95	4.02
0.48mm	4.49	4.56

### Pressures

### STRAMIT MINI CORRY® PANELLING – SERVICEABILITY LIMIT STATE CAPACITY

thickness BMT	fasteners /sheet	span type	pressure (kPa) at the spans (mm) shown			
			600	900	1200	1500
0.42	7	internal	5.03	1.58	0.63	0.32
		equal	5.03	1.58	0.63	0.32
		double	5.03	1.58	0.63	0.32
0.48	7	internal	5.05	1.64	0.74	0.45
		equal	5.05	1.64	0.74	0.45
		double	5.05	1.64	0.74	0.45

### STRAMIT MINI CORRY® PANELLING – STRENGTH LIMIT STATE CAPACITY (Non-cyclonic)

thickness BMT	fasteners /sheet	span type	pressure (kPa) at the spans (mm) shown			
			600	900	1200	1500
0.42	7	internal	9.93	5.71	3.86	2.84
		equal	9.93	5.71	3.86	2.84
		double	9.93	5.71	3.86	2.84
0.48	7	internal	10.2	6.61	4.51	3.15
		equal	10.2	6.61	4.51	3.15
		double	10.2	6.61	4.51	3.15

Tables are based on testing to AS1562 and AS4040 parts 0, 2 and 3. Internal spans must have both end spans 20% shorter. For steel support members less than 1.5mm thick, check fastener capacity from screw supplier.

### Impact

For wall areas likely to be subject to human impact, sheeting spans should be reduced. Impact loads will vary considerably and these are not prescribed in Australian Standards. A span of 900mm is suggested for such areas, but this should be adjusted dependant upon the exposure and importance of the application.


### Spring Curving


**Stramit Mini Corry®** panelling is able to be spring curved to a radius as tight as 2000mm for additional architectural versatility. However, at radii of 6000mm or less the support spacing must be reduced to no greater than 1000mm.

### Stramit Mini Corry® Fasteners

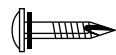
All self-drilling fasteners should conform to AS3566 – Class 3, be completely compatible with the cladding material used and for external applications they must be fixed with sealing washers.

#### For steel

 – No. 10 x 16mm wafer head or 'Rippletek' self-drilling, self-tapping screws.

 In internal applications and for side laps, plain or pre-painted 3.2mm diameter sealed aluminium pop rivets can be used.

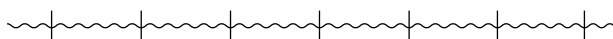
#### For timber

 – No. 10 x 25mm wafer head self-drilling type 17 screws.

### Stramit Mini Corry® Fastener Positions

Exposed applications require valley fixing as shown in the diagram to ensure an anti-capillary space aids in weather protection. **Stramit Mini Corry®** panelling is usually fixed with 7 fasteners per sheet as shown.

For internal applications **Stramit Mini Corry®** panelling with spaces of 1000mm or more requires the side lap to be stitched at mid-span.

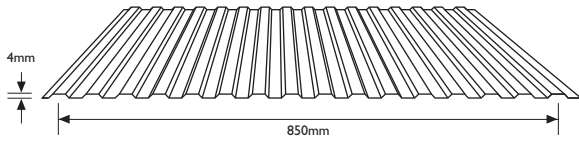


For installation information see the section later in this manual.

NOTE – additional fasteners do not allow greater spans.



# STRAMIT MINIRIB® PANELLING



## Applications

**Stramit Minirib®** panelling has a near flat profile for discreet panel areas. Widely used as a transport siding, portable buildings and internal shed wall lining **Stramit Minirib®** panelling also finds use for narrow soffits.

## Features

- 850mm to 900mm Cover – for maximum use of material whenever applications permit.
- Easy Fixing – conventional through fixed screws maximise performance and installation.
- Low Rib Height – to allow flexibility in the sheet for architectural treatments.
- Versatility – suitable for a variety of applications in both architectural and industrial markets
- Hi-tensile Steel – for greater damage resistance and performance.

## Materials

**Stramit Minirib®** panelling is a cold roll formed steel product in G550 base material (550 MPa minimum yield stress), with a zinc-aluminium alloy (AZ150) coating in accordance with AS1397 and colour coating available in a range of colours.

### STRAMIT MINIRIB® PANELLING – SHEETING MASS (kg/m<sup>2</sup> of wall area)

thickness BMT	ZINCALUME®	COLORBOND®
0.42mm	3.62	3.68

## Pressures

### STRAMIT MINIRIB® PANELLING – SERVICEABILITY LIMIT STATE CAPACITY

span type	pressure (kPa) at the spans (mm) shown				
	600	900	1200	1500	1800
internal	3.41	2.39	1.84	1.49	1.25
equal	3.41	2.39	1.84	1.49	1.25
double	3.41	2.39	1.84	1.49	1.25

### STRAMIT MINIRIB® PANELLING – STRENGTH LIMIT STATE CAPACITY (Non-cyclonic)

span type	pressure (kPa) at the spans (mm) shown				
	600	900	1200	1500	1800
internal	5.79	2.67	1.56	1.04	0.74
equal	5.79	2.67	1.56	1.04	0.74
double	5.79	2.67	1.56	1.04	0.74

Tables are based on testing to AS1562 and AS4040 parts 0, 2 and 3. Internal spans must have both end spans 20% shorter. For steel support members less than 1.5mm thick, check fastener capacity from screw supplier.

## Impact

For wall areas likely to be subject to human impact, sheeting spans should be reduced. Impact loads will vary considerably and these are not prescribed in Australian Standards. A span of 1000mm is suggested for such areas, but this should be adjusted dependent upon the exposure and importance of the application.

## Spring Curving

**Stramit Minirib®** panelling is able to be spring curved to a radius as tight as 2000mm for additional architectural versatility. However, at radii of 6000mm or less the support spacing must be reduced to no greater than 600mm.

## Stramit Minirib® Fasteners

All fasteners should conform with AS3566 – Class 3 and be compatible with the cladding material used and for external applications they must be fixed with sealing washers.

### For steel

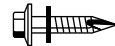


– No. 12 x 20mm hex head self-drilling, self-tapping screws.



In internal applications, 3.2mm aluminium pop rivets.

### For timber



– No. 12 x 25mm hex head self-drilling type 17 screws. Add 10mm to screw length for softwood applications.

### Side laps



– No. 8 -15 x 15mm hex head self drilling and threading screws or 3.2mm sealed aluminium pop rivets.

## Stramit Minirib® Fastener Position

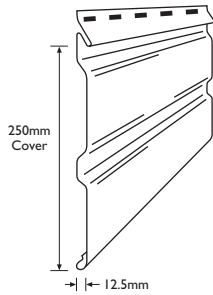
For external applications, side lap fasteners are required at 200-300mm centres. At all supports, 4 fasteners are required across the sheet as shown including one fastener through or adjacent to the overlap.

For internal applications **Stramit Minirib®** panelling with spaces of 1000mm or more requires the side lap to be stitched at mid-span.



For further installation information see the section later in this manual.

# STRAMIT MONOPANEL® WALL CLADDING



## Applications

**Stramit Monopanel®** wall cladding has an appealing smooth faced finish with concealed fixings, designed for feature walling and is effective in both horizontal and diagonal applications.

## Features

- 250mm Cover – allows for quick installation.
- Simple Installation – “fix, hinge and cover and fix again” procedure.
- Versatility – can be used in either vertical, diagonal or horizontal applications.
- Secret Fixing – fasteners are concealed from view to give a smooth appearance.
- Trims – a complete range of trims and accessories are available.
- Continuous Interlock – to weatherseal all joints.
- High Tensile Steel – for greater damage resistance and performance.

## Accessories

A range of flashings, trims and moulds are available for use with **Stramit Monopanel®** wall cladding. Starter clips (P3) are also available.

## Material

**Stramit Monopanel®** wall cladding is a cold roll formed steel product in G550 base material (550 MPa minimum yield stress) with zinc-aluminium alloy substrate in accordance with AS1397 and colour coating available in a range of colours.

### STRAMIT MONOPANEL® WALL CLADDING – SHEETING MASS (kg/m<sup>2</sup> of wall area)

thickness BMT	ZINCALUME®	COLORBOND®
0.48mm	5.36	5.44

## Pressures

### STRAMIT MONOPANEL® WALL CLADDING – SERVICEABILITY LIMIT STATE CAPACITY

span type	pressure (kPa) at the spans (mm) shown							
	600	900	1200	1500	1800	2100	2400	2700
internal	4.57	3.06	2.30	1.84	1.54	1.32	1.15	1.02
equal	4.57	3.06	2.30	1.84	1.54	1.32	1.15	1.02
double	5.19	3.47	2.61	2.09	1.74	1.49	1.31	1.16

### STRAMIT MONOPANEL® WALL CLADDING – STRENGTH LIMIT STATE CAPACITY (Non-cyclonic)

span type	pressure (kPa) at the spans (mm) shown							
	600	900	1200	1500	1800	2100	2400	2700
internal	7.29	4.46	3.19	2.48	2.03	1.72	1.49	1.31
equal	7.29	4.46	3.19	2.48	2.03	1.72	1.49	1.31
double	8.17	5.00	3.58	2.78	2.28	1.92	1.67	1.47

Tables are based on testing to AS1562 and AS4040 parts 0, 2 and 3. Internal spans must have both end spans 20% shorter. For steel support members less than 1.5mm thick, check fastener capacity from screw supplier.

## Impact

For wall areas likely to be subject to human impact, sheeting spans should be reduced. Impact loads will vary considerably and these are not prescribed in Australian Standards. A span of 1200mm is suggested for such areas, but this should be adjusted dependent upon the exposure and importance of the application.

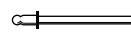
## Stramit Monopanel® Fasteners

All fasteners should conform to AS3566 – Class 3 and be completely compatible with the cladding material used, and use of sealed washers is recommended.

### For steel

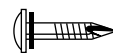


– No. 10 x 16mm wafer head self-drilling, self-tapping screws, or



– 3.2mm aluminium rivet.

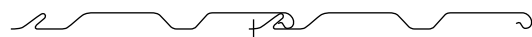
### For timber



– No. 10 x 25mm (35mm for softwood) wafer head self-drilling type 17 screws.

## Stramit Monopanel® Fastener Positions

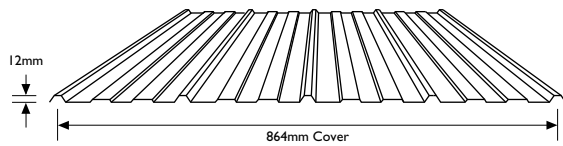
Use one fastener per sheet at each support placed in the pre-punched slots.



For further installation information see the section later in this manual.



# STRAMIT K-PANEL® WALL SHEETING



## Applications

Stramit K-Panel® wall sheeting is an economical and neat profile used widely in small sheds and light industrial buildings as well as soffits and fascias.

## Features

- 864mm – to maximise efficiency and reduce costs.
- Easy Fixing – conventional through fixed screws maximise performance and installation.
- Low Rib Height – for smart neat appearance used effectively in minimal dust zones.
- Fast Erection – a quick covering profile with simple fastening.

## Materials

Stramit K-Panel® wall sheeting is a cold roll formed steel product in G300 base material with a zinc-aluminium alloy (AZ150) coating in accordance with AS1397 and colour coating available in a range of colours.

### STRAMIT K-PANEL® WALL SHEETING – SHEETING MASS (kg/m<sup>2</sup> of wall area)

thickness BMT	ZINCALUME®	COLORBOND®
0.35mm	3.17	3.24
0.42mm	3.77	3.84

## Pressures

### STRAMIT K-PANEL® WALL SHEETING – SERVICEABILITY LIMIT STATE CAPACITY

thickness BMT	fasteners /sheet	span type	pressure (kPa) at the spans (mm) shown				
			600	900	1200	1500	1800
0.35	4	internal	4.23	1.87	1.03	0.64	0.42
		equal	2.94	1.29	0.7	0.42	0.26
		double	2.55	1.12	0.61	0.36	0.23
0.42	4	internal	5.60	2.48	1.37	0.84	0.55
		equal	3.89	1.70	0.92	0.55	0.35
		double	3.38	1.48	0.80	0.48	0.30

### STRAMIT K-PANEL® WALL SHEETING – STRENGTH LIMIT STATE CAPACITY (Non-cyclonic)

thickness BMT	fasteners /sheet	span type	pressure (kPa) at the spans (mm) shown				
			600	900	1200	1500	1800
0.35	4	internal	12.5	7.75	5.28	3.77	2.75
		equal	10.2	6.11	4.02	2.75	1.89
		double	9.87	5.93	3.90	2.67	1.84
0.42	4	internal	15.3	9.48	6.45	4.61	3.36
		equal	12.4	7.47	4.91	3.36	2.32
		double	12.1	7.24	4.77	3.26	2.25

Tables are based on testing to AS1562 and AS4040 parts 0, 2 and 3. Internal spans must have both end spans 20% shorter. For steel support members less than 1.5mm thick, check fastener capacity from screw supplier.

## Impact

For wall areas likely to be subject to human impact, sheeting spans should be reduced. Impact loads will vary considerably and these are not prescribed in Australian Standards. A span of 900mm is suggested for such areas, but this should be adjusted dependent upon the exposure and importance of the application.

## Stramit K-Panel® Fasteners

All fasteners should conform with AS3566 – Class 3 and be compatible with the cladding material used and for external applications they must be fixed with sealing washers.

### For steel

- No. 10 x 16mm hex head self-drilling, self-tapping screws.

### For timber

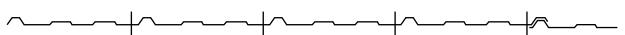
- No. 12 x 25mm hex head self-drilling type 17 screws. Add 10mm to screw length for softwood applications.

### Side laps

- No. 8 -15 x 15mm hex head self drilling and threading screws; or
- 3.2mm diameter sealed aluminium pop rivets.

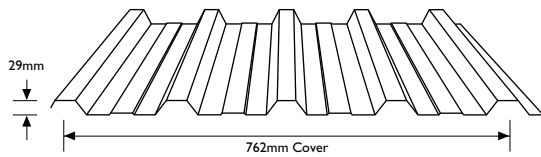
## Stramit K-Panel® Fastener Position

Fix adjacent to the overlap and each subsequent rib (5 fasteners per sheet) at every support. Spans over 900mm require the sidelaps to be stitched at mid-span.



For further installation information see the section later in this manual.

# STRAMIT MONOCLAD® WALL SHEETING



## Applications

**Stramit Monoclad®** wall sheeting is a strong and efficient profile ideal for economical applications such as industrial and agricultural buildings. Used horizontally in discreet lengths with separating flashing **Stramit Monoclad®** wall sheeting can be an extremely effective finish for commercial buildings.

## Features

- Simple Installation – through fixing for ease of assembly.
- 762mm Cover – quick installation and easy handling.
- Deep Ribs – provide excellent spanning capability.
- Fully Tested – a full range of performance tables to suit any application

## Material

**Stramit Monoclad®** wall sheeting is manufactured from G300 colour coated steel or zinc-aluminium alloy coated steel. Colour coated steels are in accordance with AS2728 – Category 3 and for the substrate with AS1397. Zinc-aluminium alloy AZ150 conforms to AS1397.

### STRAMIT MONOCLAD® WALL SHEETING – SHEETING MASS (kg/m<sup>2</sup> of wall area)

thickness BMT	ZINCALUME®	COLORBOND®
0.38mm	3.89	3.96

## Pressures

### STRAMIT MONOCLAD® WALL SHEETING – SERVICEABILITY LIMIT STATE CAPACITY

span type	pressure (kPa) at the spans (mm) shown				
	900	1200	1500	1800	2100
internal	3.69	3.43	2.84	2.28	1.79
equal	3.61	2.96	2.28	1.70	1.22
double	3.61	2.96	2.28	1.70	1.22

### STRAMIT MONOCLAD® WALL SHEETING – STRENGTH LIMIT STATE CAPACITY (Non-cyclonic)

span type	pressure (kPa) at the spans (mm) shown				
	900	1200	1500	1800	2100
internal	7.24	5.06	3.71	2.78	2.12
equal	7.24	5.06	3.71	2.78	2.12
double	7.24	5.06	3.71	2.78	2.12

Tables are based on testing to AS1562 and AS4040 parts 0, 2 and 3. Internal spans must have both end spans 20% shorter. For steel support members less than 1.5mm thick, check fastener capacity from screw supplier.


## Impact

For wall areas likely to be subject to human impact, sheeting spans should be reduced. Impact loads will vary considerably and these are not prescribed in Australian Standards. A span of 1200mm is suggested for such areas, but this should be adjusted dependant upon the exposure and importance of the application.


## Stramit Monoclad® Fasteners

All fastening screws must conform to AS3566 – Class 3. They are to be hexagon headed, and use of sealed washers is recommended. For connecting to purlins or top hats use:


### For steel (0.75bmt or greater)\*


 – No. 10 x 16mm self-drilling and threading screws for pan fixing to walls.

### For timber (F11 or better)

 – No. 10 x 25mm type 17 screws for pan fixing to walls.

### Side laps

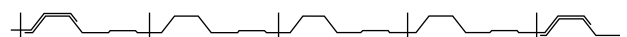
 – No. 8 - 15 x 15mm hex head self drilling and threading screws; or

 – 3.2mm diameter sealed aluminium pop rivets.

\* For steel supports less than 0.75 bmt thickness refer to Stramit® Top Hats & Battens Product technical Manual.

## Stramit Monoclad® Fastener Positions

Fix adjacent to the overlap and each subsequent rib (4 fasteners per sheet) at every support. Spans over 1000mm require the sidelaps to be stitched at mid-span.



For further installation information see the section later in this manual.

# STRAMIT® WALL SHEETING & CLADDING

## Procurement

### Related Products

**Stramit® Flashings** – a range of standard and custom flashings for covers and capping

### Length

**Stramit®** wall sheeting & cladding is supplied cut-to-length. The manufacturing tolerance on the length of product supplied is +0, -15mm.

### Delivery/Unloading

Delivery is subject to the delivery location, quantity and material availability, or can be at a pre-arranged date and time. Please ensure that suitable arrangements have been made for truck unloading, as this is the responsibility of the receiver. Pack mass may be up to one tonne. When lifting **Stramit®** wall sheeting & cladding, care should be taken to ensure that the load is spread to prevent damage.

### Handling/Storage

**Stramit®** wall sheeting & cladding should be handled with care at all times to preserve the product capabilities and quality of the finish. Packs should always be kept dry and stored above ground level while on site. If the sheets have become wet, they should be separated, wiped and placed in the open to promote drying.

## Installation

### Installation

Do not over-tighten screws and ensure they are kept perpendicular to the sheet during installation.

For maximum protection from weather intrusion vertical sheets should be laid with the exposed edge of the overlaps away from the direction of the prevailing weather.

Horizontal or diagonal sheets must be laid with the exposed edge of the overlap at the bottom of each sheet. Horizontal or diagonal sheets will also require a suitable under flashing as some rainwater may run or be blown to the sheet ends.

**WARNING – Do not use *Stramit®* wall sheeting & cladding as a roof sheet.**

Installation of **Stramit®** walling is a straightforward procedure using the following fixing sequence:

1. Ensure all girts or wall frame studs are in line, correctly installed and that lining materials (if specified) are in place.
2. Position and fix the first sheet ensuring the correct sheet overhangs (minimum 50mm from the edge fastener).
3. Continue to fix subsequent sheets checking that sheet ends at the lower edge are exactly aligned, and that sheets sit correctly so that the integral anti-capillary space is effective.
4. Measure the overall cover width at top and bottom of the sheets from time to time to avoid 'fanning'.
5. Stitch the sidelaps at midspan for wall spans exceeding that specified for each product.
6. Install flashings.
7. Clean up after each days work, removing all screws, cutting, swarf etc, and leave clean and watertight.

### Site Induction

Consideration should be given to handling and installation issues as part of site induction safety procedures. Specific consideration should be given to pack handling, avoidance of cuts, trips, slips and falls, long sheet handling particularly in windy conditions, sheet cutting procedures and surface temperature on sunny days. Personal Protection Equipment (PPE) should always be used.

### Exposed Edges

To avoid the risk of cuts, wall applications accessible to personnel should be designed to avoid exposed edges. Sheet ends should be well recessed or covered by flashings with folded edges. Profiles with exposed sheet overlaps, when sidelap fasteners are correctly installed, fit snugly and are generally satisfactory.

### Good Practice

Stramit recommends that good trade practice be followed when using these products, such as that found in Australian Standards Handbook HB39.

### Handling

Cut resistant or leather gloves should be worn when handling product. Foot protection should be worn when handling and transporting product.

### Cutting

**Stramit®** wall sheeting & cladding can be easily cut, where required, using a power saw with a steel cutting blade or a power nibbler and, for localised cutting, tin snips. Avoid the use of abrasive discs as these can cause burred edges and coating damage. Please dispose of any off-cuts carefully.

### Painting

**Stramit®** wall sheeting & cladding is available in COLORBOND® steel colours. However should painting of ZINCALUME® products be required, contact your nearest Stramit location for details.

## Additional Information

### Maintenance

Exterior surfaces of metal products unwashed by rain can benefit from occasional washing to remove build-up of corrosive salts. Walls beneath eaves or awnings, and soffits or eaves linings are such a situation.

### Cleaning

Should it become necessary to wash **Stramit®** wall cladding or sheeting (COLORBOND® or ZINCALUME® steel) follow the procedure below:

1. Wash the surface with a mild solution of pure soap or non-abrasive, non-toxic, kitchen detergent in warm water using a sponge, soft cloth or soft bristle nylon brush.
2. Thoroughly rinse with clean water immediately after cleaning.

**WARNING – Never use abrasive or solvent type cleaners (e.g. turps, petrol, thinners or kerosene) on colour coated steel.**



The Stramit web page can be found at:

[www.stramit.com.au](http://www.stramit.com.au)

Details of many **Stramit**® products can also be seen on the AIA site 'Product Selector' at:  
[www.selector.com.au](http://www.selector.com.au)

## Building Products

contact numbers for information

		prices	availability	general	technical
			products coating colours	other	advice product data
<b>SYDNEY</b> 33-83 Quarry Road, Erskine Park NSW 2759	phone fax	<b>(02) 9834 0909</b> (02) 9834 0988		<b>(02) 9834 0900</b> (02) 9834 0988	
<b>CANBERRA</b> 4 Bass Street, Queanbeyan NSW 2620	phone fax		<b>(02) 6297 3533</b> (02) 6297 8089		
<b>COFFS HARBOUR</b> 6 Mansbridge Drive, Coffs Harbour NSW 2450	phone fax		<b>(02) 6652 6333</b> (02) 6651 3395		<b>(02) 4954 5033</b> (02) 4954 5856
<b>NEWCASTLE</b> 17 Nelson Road, Cardiff NSW 2285	phone fax		<b>(02) 4954 5033</b> (02) 4954 5856		
<b>ORANGE</b> 51 Leewood Drive, Orange NSW 2800	phone fax		<b>(02) 6361 0444</b> (02) 6361 9814		
<b>MELBOURNE</b> 2/1464 Ferntree Gully Road, Knoxfield VIC 3180	phone fax	<b>(03) 9237 6300</b> (03) 9237 6399		<b>(03) 9237 6200</b> (03) 9237 6299	
<b>ALBURY</b> 18 Ariel Drive, Albury NSW 2640	phone fax		<b>(02) 6041 7600</b> (02) 6041 7666		
<b>BENDIGO</b> Ramsay Court, Kangaroo Flat VIC 3555	phone fax		<b>(03) 5448 6400</b> (03) 5447 9677		
<b>MILDURA</b> 19 - 23 Adams Street, Mildura VIC 3500	phone fax		<b>(03) 5018 4800</b> (03) 5021 0557		
<b>HOBART</b> 57 Crooked Billett Drive, Brighton TAS 7030	phone fax		<b>(03) 6263 5536</b> (03) 6263 6950		<b>(03) 6263 5536</b> (03) 6263 6950
<b>LAUNCESTON</b> 289 Hobart Road, Kings Meadows TAS 7249	phone fax		<b>(03) 6343 7390</b> (03) 6343 7381		
<b>ADELAIDE</b> 11 Stock Road, Cavan SA 5094	phone fax		<b>(08) 8262 4444</b> (08) 8262 6333		<b>(08) 8262 4444</b> (08) 8262 6333
<b>BRISBANE</b> 57-71 Platinum Street, Crestmead QLD 4132	phone fax		<b>(07) 3803 9999</b> (07) 3803 1499		
<b>TOWNSVILLE</b> 402-408 Bayswater Road, Garbutt QLD 4814	phone fax		<b>(07) 4779 0844</b> (07) 4775 7155		
<b>CAIRNS</b> Vickers Street, Edmonton QLD 4869	phone fax		<b>(07) 4045 3069</b> (07) 4045 4762		
<b>MACKAY</b> Brickworks Court, Glenella QLD 4740	phone fax		<b>(07) 4942 3488</b> (07) 4942 2343		<b>(07) 3803 9999</b> (07) 3803 1499
<b>MARYBOROUGH</b> 10 Activity St, Maryborough QLD 4650	phone fax		<b>(07) 4121 2433</b> (07) 4123 3139		
<b>ROCKHAMPTON</b> 41 Johnson St, Parkhurst QLD 4702	phone fax		<b>(07) 4936 2577</b> (07) 4936 4603		
<b>SUNSHINE COAST</b> Unit 1, 5 Kerryl St, Kunda Park QLD 4556	phone fax		<b>(07) 5456 4083</b> (07) 5456 4862		
<b>MURWILLUMBAH</b> 6 Kay Street, Murwillumbah NSW 2484	phone fax		<b>(02) 6672 8542</b> (02) 6672 6798		
<b>DARWIN</b> 55 Albatross Street, Winnellie NT 0820	phone fax		<b>(08) 8947 0780</b> (08) 8947 1577		
<b>PERTH</b> 605-615 Bickley Road, Maddington WA 6109	phone fax		<b>(08) 9493 8800</b> (08) 9493 8899		

® Registered trademarks of Stramit Corporation Pty Limited. ABN 57 005 010 195 trading as Stramit Building Products

A member of the Fletcher Building Group

COLORBOND® and ZINCALUME® are registered trademarks of BlueScope Steel Limited

© Stramit Corporation Pty Limited September 2011.

This document replaces all previous issues. Please destroy, or clearly mark as superseded, all previous issues.